



FEATURES

- Integrated Microstepping Drive / Motion Controller with Optional Encoder / NEMA 34 High Torque Motor
- +24 to +75 VDC Input Voltage
- Low Cost
- Extremely Compact
- Available Configurations:
 - Integral Encoder for Closed Loop Control
 - Single Shaft
 - Knob for Manual Positioning
- Three Motor Lengths Available
- Single Supply
- Microstep Resolution up to 51,200 Steps Per Rev
- Open or Optional Closed Loop Control
- Programmable Motor Run and Hold Currents
- Four 5 to 24 VDC I / O Lines
- One 10 Bit Analog Input
- 0 to 5 MHz Step Clock Rate Selectable in .59Hz Increments
- RS-485 Communications with Selectable Baud Rate to 115K
- 62 Software Addresses for Multi-Drop Communications
- Simple 1 to 2 Character Instructions
- 12" (30.5 cm) Flying Lead Interface

DESCRIPTION

The MDrive34 Motion Control offers the system designer a low cost, intelligent motion controller integrated with a NEMA 34 high torque stepping motor and a +24 to +75 volt microstepping drive.

The MDrive34 Motion Control adds a versatile array of functions by combining a complete programmable motion controller with our already compact and cost effective standard MDrive34, adding little cost and no increase in size. Standard offerings include four 5 to 24 volt general purpose I / O lines, one 10 bit analog input, 0 to 5 MHz step clock rate, microstep resolution up to 51,200 steps per revolution, and a full featured easy-to-program instruction set.

The MDrive34 Motion Control communicates over RS-485 which allows for point-to-point or multiple unit configurations utilizing one communication port. Addressing and hardware support up to 62 uniquely addressed units communicating over a single line. Baud rate is selectable from 4,800 to 115K.

The MDrive34 Motion Control is available with optional closed loop control. The closed loop configuration adds a 512 line (2048 edge) encoder with index mark, internal to the MDrive34 without increasing the length of the unit. Functionality increases to add stall detection, position maintenance, and find index mark.

Available motor configurations include: single shaft and a knob for manual positioning. The MDrive34 Motion Control is available in three motor lengths: 24, 31 & 47. Interface connections are accomplished using 12" (30.5 cm) flying leads.

The MDrive34 Motion Control is a compact, powerful and inexpensive solution that will reduce system cost, design and assembly time for a large range of stepping motor applications.

M D R I V E 3 4 M O T I O N C O N T R O L S P E C I F I C A T I O N S

GENERAL SPECIFICATIONS

Input Voltage (+V)*

Range+24 to +75 VDC

Analog Input

Resolution 10 Bit

Voltage Range 0 to +5 VDC

General Purpose I/O

Number / Type 4 / Open Collector

Voltage Range 0 to +24 VDC

Output Sink Current 700 mA

Protection Over Temp, Short Circuit,
Inductive Clamp

Communication

Type RS-485

Baud Rate 4800 to 115K

Motion

Resolution – Open Loop Configuration

of Settings 14

Steps Per Rev .. 400, 800, 1000, 1600, 2000,
3200, 5000, 6400, 10000, 12800,
25000, 25600, 50000, 51200

Resolution – Closed Loop Configuration†

Steps Per Rev 51200

Encoder†

Type Internal, Magnetic

Resolution 512 Lines / 2048 Edges Per Rev

Counters

Type Position, Encoder / 32 Bits

Edge Rate (Max) 5 MHz

Velocity

Range +/- 5,000,000 Steps Per Second

Resolution 0.5961 Steps Per Second

Accel / Decel

Range 1.5×10^9 Steps Per Second²

Resolution 90.9 Steps Per Second²

Software

Program and Data Storage Non-Volatile

User Registers 4, 32 Bit

User Program Labels and Variables 22

Math Functions +, -, x, ÷, <, >, =, <=, >=,
AND, OR, XOR, NOT

Branch Functions Branch & Call (conditional)

Predefined I/O Functions

Inputs Home, Limit Plus,

Limit Minus, Go, Stop, Pause,

Job Plus, Jog Minus, Analog In

Outputs Moving, Fault

Trip Functions Trip on Input & Trip on Position

Party Mode Names 62

Encoder Functions Stall Detection, Position
Maintenance, Find Index

Protection Over Voltage

† Optional

* Max power supply current per MDrive34: 4 Amps

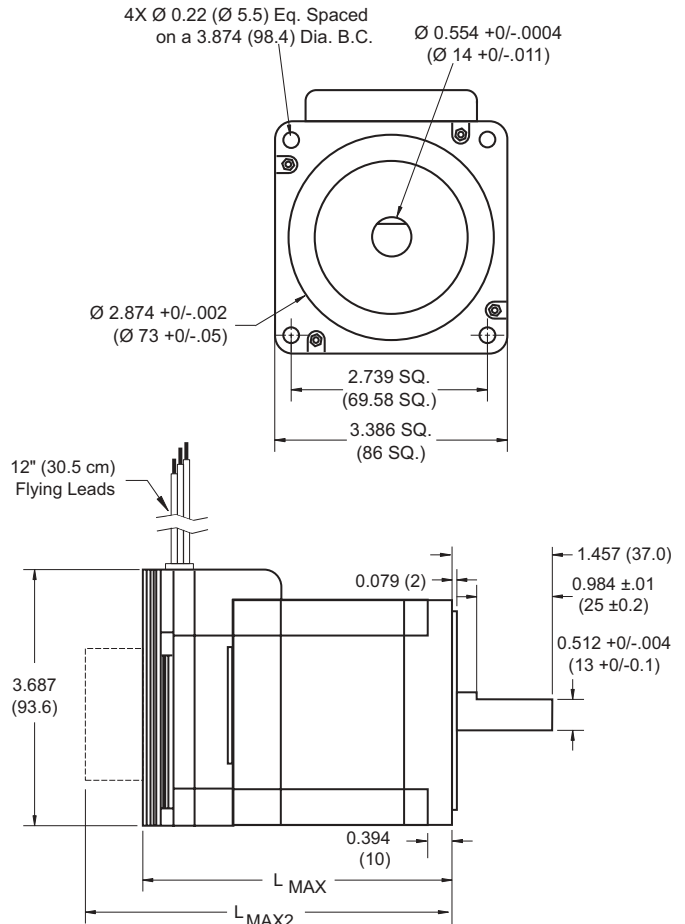
(Actual power supply current will depend on load and duty cycle.)

MECHANICAL SPECIFICATIONS

Dimensions in Inches (mm)

Rotary MDrive34:

Single Shaft / Internal Encoder & Control Knob



Lengths in Inches (mm)

	L _{MAX} TABLE	L _{MAX2} TABLE
	ROTARY VERSION	CONTROL KNOB
Size 3424	3.973 (100.91)	5.083 (129.10)
3431	4.551 (115.60)	5.661 (143.79)
3447	6.073 (154.25)	7.183 (182.44)

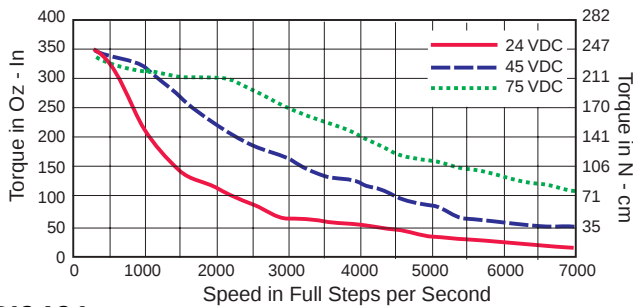
WIRE / PIN ASSIGNMENTS

FLYING LEADS / FUNCTION		CONNECTOR P2 (RS-485)	
		Pin #	Function
White / Yellow	I/O 1	1-5	NC
White / Orange	I/O 2	6	RX+
White / Violet	I/O 3	7	RX-
White / Blue	I/O 4	8	TX-
Green	ANALOG INPUT	9	TX+
Black	POWER GROUND	10	GROUND
Red	+V (+24 TO +75 VDC)		

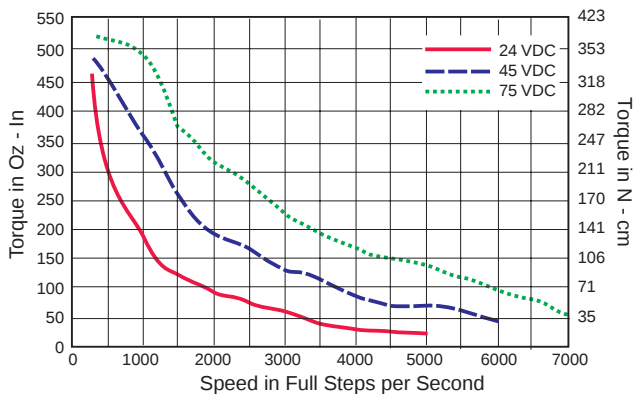
TORQUE-SPEED CURVES

Rotary Motor

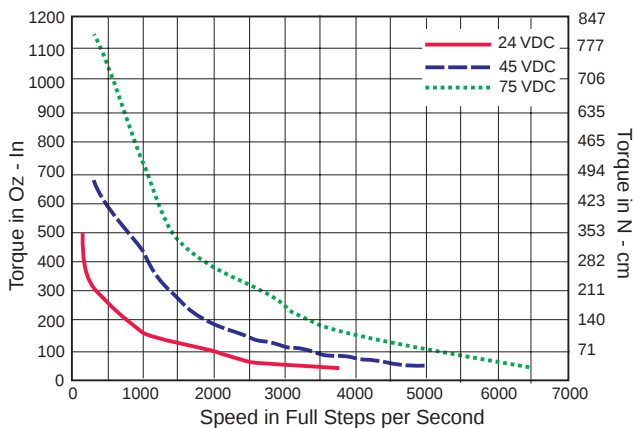
MDI3424



MDI3431



MDI3447



MOTOR SPECIFICATIONS

MDI3424

Holding Torque oz-in (N-cm) 381 (269)
 Detent Torque oz-in (N-cm) 10.9 (7.7)
 Rotor Inertia oz-in-sec² (kg-cm²) 0.01416 (1.0)
 Weight (Motor+Driver) oz (gm) 51.1 (1450)

MDI3431

Holding Torque oz-in (N-cm) 575 (406)
 Detent Torque oz-in (N-cm) 14.16 (10.0)
 Rotor Inertia oz-in-sec² (kg-cm²) 0.02266 (1.6)
 Weight (Motor+Driver) oz (gm) 72.3 (2050)

MDI3447

Holding Torque oz-in (N-cm) 1061 (749)
 Detent Torque oz-in (N-cm) 19.83 (14.0)
 Rotor Inertia oz-in-sec² (kg-cm²) 0.04815 (3.4)
 Weight (Motor+Driver) oz (gm) 128.7 (3650)

OPTIONS

CONVERTER COMMUNICATIONS CABLE

This communications accessory is an in-line RS-232 to RS-485 converter with integrated cable. This product is used to communicate to a single MDrive Motion Control Device. The added convenience of the integrated RS-232 to RS-485 converter allows the device to be connected to a PC's standard 9 pin serial port. Order Part Number **MD-CC200-000**

CONTROL KNOB VERSION

The MDrive34 Motion Control is available with a factory-mounted knob for manual shaft positioning.

ENCODER OPTION

The MDrive34 Motion Control is available with an internal 512 line magnetic encoder with index mark.

ORDERING INFORMATION

MDrive34 Motion Control	
Stack Size 381 oz-in = 24 575 oz-in = 31 1061 oz-in = 47	
MDIF 34	OPTION
Example #1: Part Number MDIF3431 is an MDrive34 Motion Control with a 31 stack size motor.	

OPTIONS	
Add ONE of the options below to the MDrive Motion Control part number	
Stock items shown in bold italics. Lead times may apply to other versions.	
Control Knob N	Example #2: MDIF3431N Adds a Control Knob to the part shown in example #1.
Factory Mounted Encoder E	Example #3: MDIF3431E Adds an internal, 512 line magnetic encoder to the part shown in example #1.